SPORTSWEAR TECH PACK

Fill in one tech pack per style. Send it with your artwork files when you request a quote.

1 · COVER PAGE

Brand / team		**Style name**	
Style number		**Season / launch**	
Sport & product	e.g. football jersey, BJJ rash guard	**Size range**	e.g. XS to 3XL, youth sizes
Target quantity		**Target delivery**	
Fit	slim / regular / relaxed	**Revision & date**	
Contact			

2 · FLAT SKETCHES

flat, to scale, no shading · add arrows for details

FRONT

BACK

DETAIL 1

DETAIL 2

4 · MEASUREMENT CHART

cm, garment measured flat

Point of measure	XS	S	M	L	XL	2XL	3XL	Tol +/-
Chest width, 2 cm below armhole								
Waist width								
Hem / bottom width								
Body length from high point shoulder								
Shoulder width								
Sleeve length								
Armhole, straight								
Sleeve opening								
Neck width / collar length								
Front neck drop								
Waistband width, relaxed (bottoms)								
Hip width (bottoms)								
Inseam / outseam (bottoms)								
Leg opening (bottoms)								

Tip: for stretch fabrics (leggings, compression, rash guards) also note whether a measurement is taken relaxed or extended. If you have a garment that already fits well, send it as a reference sample and mark it here.

SIZE BREAKDOWN FOR THIS ORDER

XS	S	M	L	XL	2XL	3XL	Total

3 · BILL OF MATERIALS

Item	Description	Colour	Placement	Qty
Main fabric	composition, GSM, knit (e.g. 100% polyester interlock, 140 GSM, wicking)			
Contrast / mesh	e.g. side panels, underarm vents			
Rib / collar				
Elastic	width, type (e.g. 4 cm silicone gripper)			
Thread				
Zips / buttons				
Drawcord / toggles				
Labels	neck label, care label, size label			
Hangtag				

Performance details to state where they matter: stretch direction (2-way / 4-way), recovery, moisture wicking, UV or antibacterial finish, shrinkage allowance.

5 · CONSTRUCTION NOTES

Area	Seam / stitch	Notes
Side seams	overlock / flatlock / bonded	
Shoulders		
Armholes / sleeves		
Neck / collar		
Hems	coverstitch / raw laser-cut / bonded	
Waistband		
Reinforcements	bar-tacks, taped seams, gusset	

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Artwork, colours, names and numbers, labels and changes.

6 · COLOURS & ARTWORK

Artwork	Method	Size (cm)	Position	Colour ref
Crest / logo	sublimation / embroidery / screen / heat transfer			Pantone / hex
Sponsor 1				
Sponsor 2				
Back name				
Number				
All-over print				

Sublimation files: one file per panel, built on the factory's panel template, artwork at 100% size, vector or 150 to 300 DPI. Fonts outlined.

NAMES & NUMBERS LIST

Name	Number	Size	Name	Number	Size

7 · LABELS & PACKAGING

Neck label	☐ Woven ☐ Printed ☐ Heat transfer
Care label position	
Packing	☐ Folded ☐ Individual polybag ☐ Hangtag attached

8 · REVISION LOG

Rev	Date	What changed and why	Approved by
01		First issue	